

# Work Order ID 78185

**\*78185\***

Page 1

January-02-12 10:08:26 AM

Item ID: D412-630-031

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Pilot/Co-Pilot Step, LH (Folding)

Stop **\*NS2\***

Start Date: 02/01/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 31/01/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals: Process Plan: M.L.J Date: 12/01/02 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D412-630	Rev M

**\* SP -**

100  
**\*100\***  
DC  
Document Control

DOCUMENT CONTROL

Memo  
Photocopy D412-630 bluefile & type labels per PPP412-630-031 CHG003

0.00  
0.00

*Sr 12/10*

*W 12 01 08 (4)*  
*for M.L.S 12-2-1 (4)*

110  
**\*110\***  
Small Fab  
Small Fab  
Small Fab

Small Fab

Memo  
Assemble as per IIN D412-630

0.00  
0.00

\*\*\*ensure tension to retract step is 11 to 18 lbs before installing lockwire.\*\*\*

*12/02/08 (4)*

120  
**\*120\***  
QC  
Quality Control

QC5- Inspect part completeness to step on W/O

Memo  
\*\*\*ensure tension to retract step is 11 to 18 lbs \*\*\*

0.00  
0.00

*Sr 12/02/08*

*(4)*  
*UH*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**\*4\***

Cust Item ID:

Required Date: 31/01/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

Pick Kit

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

*SP 12-02-01.*

140

QC4- 100% Inspect kits for completeness

0.00

**\*140\***

QC

Memo

0.00

Quality Control

*Sizlo/10*

*12-02-08 (1)*

150

Packaging

0.00

**\*150\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-630-031

Location: \_\_\_\_\_

PPP Rev: *D*

*SP 12-02-08.*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Cust Item ID:

Required Date: 31/01/2012 Req'd Qty: 4.00

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Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
<b>*160*</b>									
QC	Memo	0.00							
Quality Control									

h 12-02-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 1

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Parent Item: D412-630-031

\*D412-630-031\*

Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV. A 05.11.21 NEW ISSUE EC  
IPP REV. B 05.12.19 updated pick list EC  
IPP REV. C 07.11.12 ecn 1019,no chg EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN310-4		Purchased	No			130	Each	28.0000	1	4			
<p><i>Su</i> *AN310-4* NUT</p>													

Location Loc Qty Loc Code

ST344 28  
119328 13  
119799 15

AN310-5		Purchased	No			130	Each	28.0000	2	8			
<p><i>Su</i> *AN310-5* NUT</p>													

Location Loc Qty Loc Code

ST344 28  
118112 28

AN3C5A		Purchased	No			130	Each	864.0000	3	12			
<p><i>Su</i> *AN3C5A* Bolt</p>													

Location Loc Qty Loc Code

FP001 7  
115835 7  
ST350 857  
116419 28  
117343 17  
117764 49  
117872 2  
119127 500  
119749 261

*m/20124 SD*  
*SD*  
*8*  
*12/2/8 SD (4)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

AN44-C12

Purchased

No

130

Each

8.0000

1 4

\*\*

M120039S

\*AN44-C12\*

eyebolt

Location

Loc Qty

Loc Code

ST362

8

117616

8

Each

21.0000

1 4

\*\*

AN4C15

Purchased

No

130

\*AN4C15\*

BOLT

Location

Loc Qty

Loc Code

ST358

21

118652

11

119531

10

Each

18.0000

1 4

\*\*

AN5C11

Purchased

No

130

\*AN5C11\*

BOLT

Location

Loc Qty

Loc Code

ST337

18

114801

18

Each

12.0000

1 4

\*\*

AN5C15

Purchased

No

130

\*AN5C15\*

BOLT

Location

Loc Qty

Loc Code

ST338

12

117616

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

AN960C516

Purchased

No

130

Each

16.0000

1

4

\*\*

**\*AN960C516\***

WASHER

Location

Loc Qty

Loc Code

ST337A

16

102842

16

Manufactured

No

130

Each

25.0000

1

\*\*

D3454-1

**\*D3454-1\***

Bushing

Location

Loc Qty

Loc Code

ST054

25

58555

5

74730

20

Manufactured

No

130

Each

20.0000

2

8

\*\*

D3454-3

**\*D3454-3\***

Bushing

Location

Loc Qty

Loc Code

ST054

20

73348

20

Manufactured

No

130

Each

22.0000

2

8

\*\*

D3454-5

**\*D3454-5\***

Bushing

Location

Loc Qty

Loc Code

ST054

22

70527

2

73343

20

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*D412-630-031\***

Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

D3455-1

Manufactured No

130

Each

57.0000

4

16 31

\*\*

B71568

**\*D3455-1\***

Spacer

## Location

## Loc Qty

## Loc Code

ST054

57

73302

27

77043

30

D3455-3

Manufactured No

130

Each

42.0000

2

\*\*

**\*D3455-3\***

Spacer

## Location

## Loc Qty

## Loc Code

ST054

42

72163

14

76958

28

D3462-041

Manufactured No

130

Each

0.0000

1

\*\*

**\*D3462-041\***

Bracket Assembly

MS21043-3

Purchased No

130

Each

1,469.000

3

\*\*

**\*MS21043-3\***

Nut

## Location

## Loc Qty

## Loc Code

FG

72

103691

72

ST300

750

119901

750

ST301

647

118077

2

118614

441

118686

30

119758

174

January-02-12 10:08:31 AM

Shop Packet Print

Page 4

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 78185

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Parent Item: D412-630-031

\*D412-630-031\*

Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

MS24665-227

Purchased

No

130

Each

78.0000

2

8

\*MS24665-227\*

COTTER PIN

\*\*

SP

Location

Loc Qty

Loc Code

ST309

78

111041

78

8x

MS24665-229

Purchased

No

130

Each

293.0000

2

8

\*MS24665-229\*

COTTER PIN

\*\*

SP

Location

Loc Qty

Loc Code

ST309

293

111041

102

118234

191

8x

NAS1149C0363R

Purchased

No

130

Each

3,734.000

7

28

\*NAS1149C0363R\*

Washer

\*\*

SP

Location

Loc Qty

Loc Code

ST297

3734

114742

3734

28x

NAS1515H5

Purchased

No

130

Each

109.0000

1

4

\*NAS1515H5\*

Washer

\*\*

SP 12-02-01

Location

Loc Qty

Loc Code

FG

40

103286

20

103691

20

4x

ST277

69

103286

69

D3463-041

Manufactured

No

110

Each

0.0000

1

4

\*D3463-041\*

Step Weldment Assembly

\*\*

B78206 (4x)

SP 12/02/07

January-02-12 10:08:31 AM

Shop Packet Print

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

D3443-043

Manufactured No

110 Each

0.0000

1

4

**\*D3443-043\***

Strut Weldment Assembly

D3443-041

Manufactured No

110 Each

3.0000

1

4

**\*D3443-041\***

Strut Weldment Assembly

Location

Loc Qty

Loc Code

ST198A

3

72027

3

D3443-9

Manufactured No

110 Each

28.0000

2

8

**\*D3443-9\***

Pin

Location

Loc Qty

Loc Code

ST054

28

74699

8

76959

20

D3454-7

Manufactured No

110 Each

22.0000

2

8

**\*D3454-7\***

Bushing

Location

Loc Qty

Loc Code

ST054

22

70528

2

73346

20

D3455-1

Manufactured No

110 Each

57.0000

2

8

**\*D3455-1\***

Spacer

Location

Loc Qty

Loc Code

ST054

57

73302

27

77043

30

\*\*

\*\*

\*\*

\*\*

\*\*

B76230<sup>4x</sup> SP.

B73612<sup>3x</sup> SP.

B77691<sup>(1x)</sup> SP.

SP

8x

SD

8x

SP 12-02-01

3x  
5x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

D3465-1 Manufactured No

110 Each 21.0000 1 4

**\*D3465-1\***

Washer

\*\*

*SP*

Location

Loc Qty

Loc Code

ST054

21

46134

1

73449

20

AN4CH3 Purchased No

110 Each 32.0000 2 8

**\*AN4CH3\***

SS Bolt

\*\*

*4x*  
*SP*

Location

Loc Qty

Loc Code

ST357

32

117616

1

118131

1

118757

10

118758

20

AN4C14 Purchased No

110 Each 24.0000 1 4

**\*AN4C14\***

BOLT

\*\*

*3x*  
*5x*  
*SP*

Location

Loc Qty

Loc Code

ST357

24

117688

24

AN310-4 Purchased No

110 Each 28.0000 1 4

**\*AN310-4\***

NUT

\*\*

*4x*  
*SP 12-02-01*

Location

Loc Qty

Loc Code

ST344

28

119328

13

119799

15

*4x*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

AN310-7	Purchased	No	110	Each	36.0000	1	4
---------	-----------	----	-----	------	---------	---	---

**\*AN310-7\***

NUT

\*\*

SP

Location

Loc Qty

Loc Code

ST344

36

114784

26

119749

10

4x

MS24665-227	Purchased	No	110	Each	78.0000	1	4
-------------	-----------	----	-----	------	---------	---	---

**\*MS24665-227\***

COTTER PIN

\*\*

SP

Location

Loc Qty

Loc Code

ST309

78

111041

78

4x

MS24665-302	Purchased	No	110	Each	81.0000	1	4
-------------	-----------	----	-----	------	---------	---	---

**\*MS24665-302\***

Cotter Pin

\*\*

SP 12-02-01

Location

Loc Qty

Loc Code

ST309

81

117460

81

4x

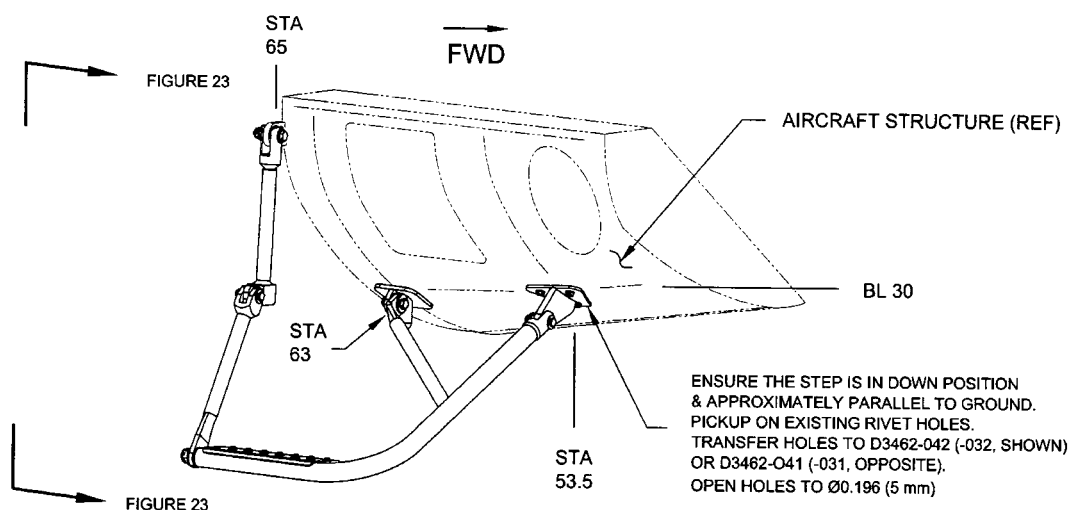
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

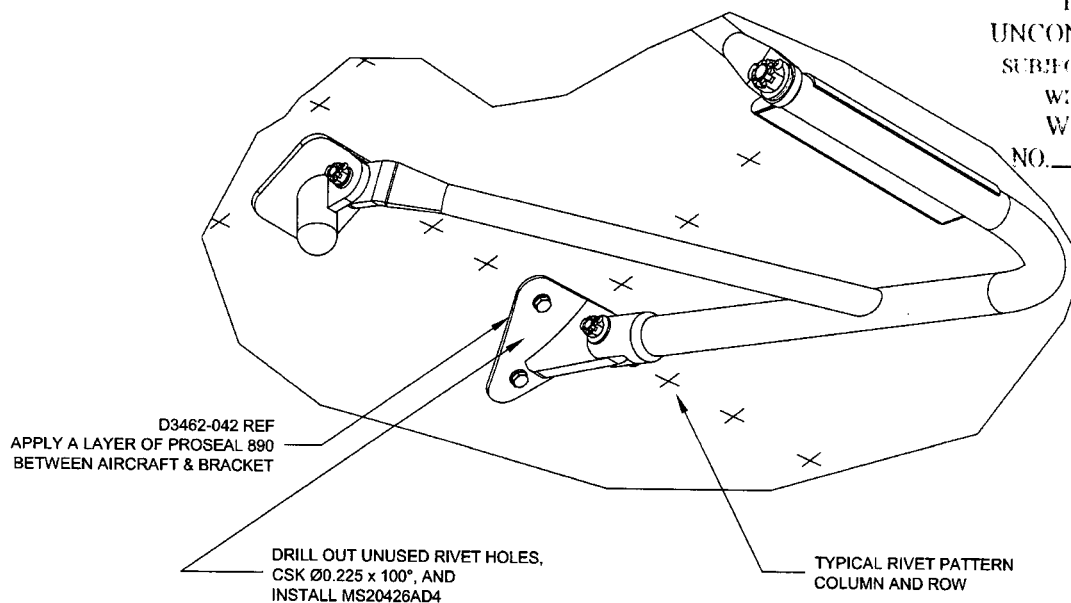
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**D412-630-031/-032 Pilot/Co-Pilot Folding-Step Installation**

**FIGURE 21 – Isometric View D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)  
D412-630-031 LH (Opposite)**



**FIGURE 22 – Detail View D3462-042 Bracket Assembly (-032 Installation, Shown)  
D3462-041, (-031 Installation Opposite)**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



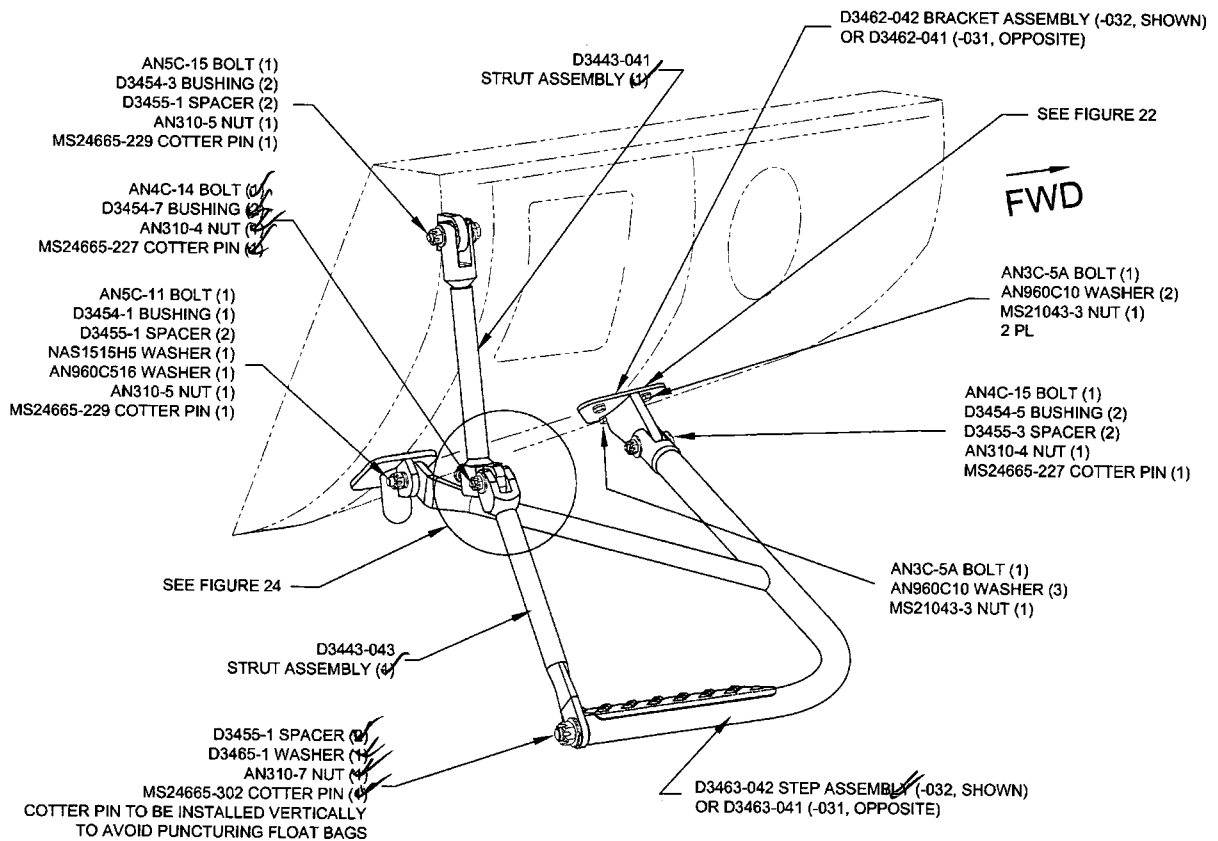


FIGURE 23 – Isometric View D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)  
D412-630-031 LH (Opposite)

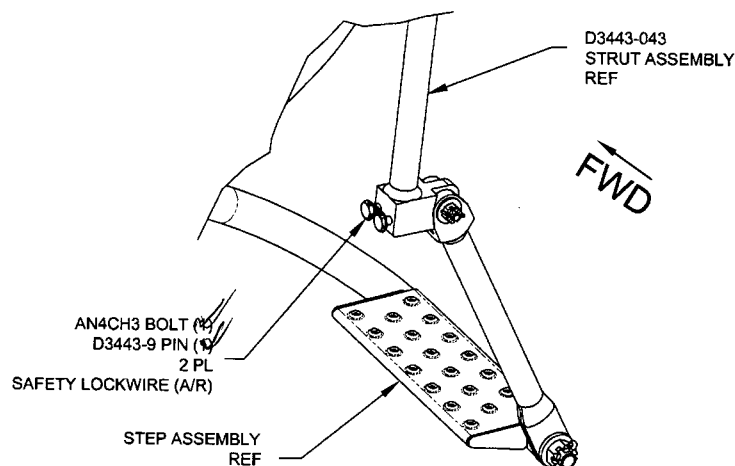


FIGURE 24 – Detail Safety Wiring, D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)  
D412-630-031 LH (Opposite)

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Revision: **M**  
Date: 08.12.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

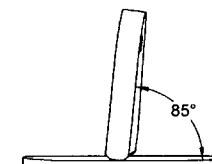
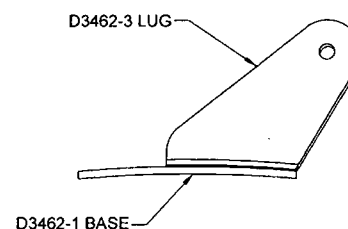
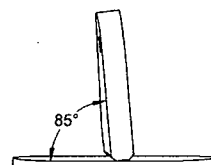
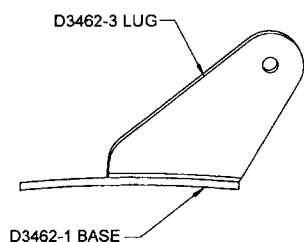
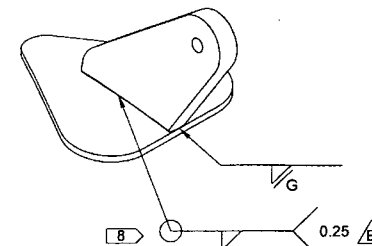
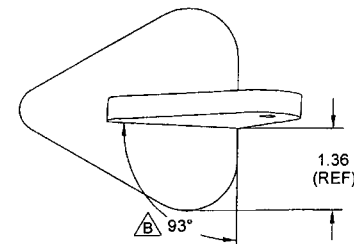
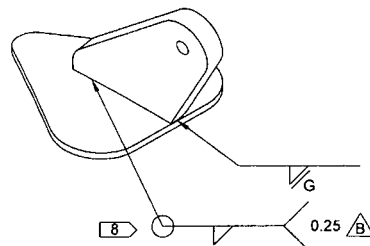
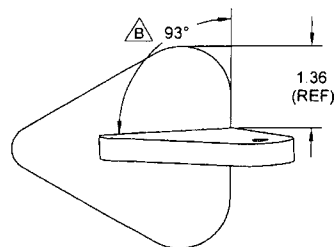
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Qty -031	Qty -032	Part Number	Description
X		D412-630-031	PILOT/CO-PILOT STEP, LH (FOLDING)
	X	D412-630-032	PILOT/CO-PILOT STEP, RH (FOLDING)
<del>1</del>	<del>1</del>	<del>D3443-041</del>	STRUT ASSEMBLY
<del>1</del>	<del>1</del>	<del>D3443-043</del>	STRUT ASSEMBLY
<del>2</del>	<del>2</del>	<del>D3443-9</del>	PIN
<del>1</del>	<del>1</del>	<del>D3454-1</del>	BUSHING
<del>2</del>	<del>2</del>	<del>D3454-3</del>	BUSHING
<del>2</del>	<del>2</del>	<del>D3454-5</del>	BUSHING
<del>2</del>	<del>2</del>	<del>D3454-7</del>	BUSHING
<del>6</del>	<del>6</del>	<del>D3455-1</del>	SPACER
<del>2</del>	<del>2</del>	<del>D3455-3</del>	SPACER
<del>1</del>		<del>D3462-041</del>	BRACKET ASSEMBLY
	1	D3462-042	BRACKET ASSEMBLY
<del>1</del>		<del>D3463-041</del>	STEP ASSEMBLY
	1	D3463-042	STEP ASSEMBLY
<del>1</del>	<del>1</del>	<del>D3465-1</del>	WASHER
<del>2</del>	<del>2</del>	<del>AN310-4</del>	NUT
<del>2</del>	<del>2</del>	<del>AN310-5</del>	NUT
<del>1</del>	<del>1</del>	<del>AN310-7</del>	NUT
<del>3</del>	<del>3</del>	<del>AN3C-5A</del>	BOLT
<del>1</del>	<del>1</del>	<del>AN44-C12</del>	* EYEBOLT
<del>1</del>	<del>1</del>	<del>AN4C14</del>	BOLT
<del>1</del>	<del>1</del>	<del>AN4C15</del>	BOLT
<del>2</del>	<del>2</del>	<del>AN4CH3</del>	BOLT
<del>1</del>	<del>1</del>	<del>AN5C11</del>	BOLT
<del>1</del>	<del>1</del>	<del>AN5C15</del>	BOLT
<del>7</del>	<del>7</del>	<del>AN960C10</del>	WASHER
<del>1</del>	<del>1</del>	<del>AN960C516</del>	WASHER
<del>3</del>	<del>3</del>	<del>MS21043-3</del>	NUT
<del>2</del>	<del>2</del>	<del>MS24665-227</del>	COTTER PIN
<del>2</del>	<del>2</del>	<del>MS24665-229</del>	COTTER PIN
<del>1</del>	<del>1</del>	<del>MS24665-302</del>	COTTER PIN
<del>1</del>	<del>1</del>	<del>NAS1515H5</del>	WASHER

\* USE AN44-C12 EYEBOLT WHEN D412-630-031/-032 IS INSTALLED IN CONJUNCTION WITH D412-630-023/-024/-033/-034™ HELI-ACCESS-STEP



**D3462-041 BRACKET ASSEMBLY**

**D3462-042 BRACKET ASSEMBLY**

REFERENCE ONLY

QTY -041	QTY -042	P/N	DESCRIPTION
X		D3462-041	BRACKET ASSEMBLY
	X	D3462-042	BRACKET ASSEMBLY
1	1	D3462-1	BASE
1	1	D3462-3	LUG

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3462-041" OR "D3462-042" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.75 lbs (TYP)
- 8) WELDING: PER DART QSI 004

C	SHOW VIEWS OF D3462-041 & D3462-042, UPDATE DWG REASON: PRODUCTION FACILITY	DC	07.10.24
B	REVISE DIMENSIONS	RF	05.12.05
A	NEW ISSUE	RF	05.09.20
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO. <b>D3462</b>	REV. C
CHECKED		SHEET 1 OF 2	
MFG. APPR.		TITLE <b>BRACKET ASSEMBLY</b>	SCALE 1:2
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DE APPR.		DATE <b>07.10.24</b>	